

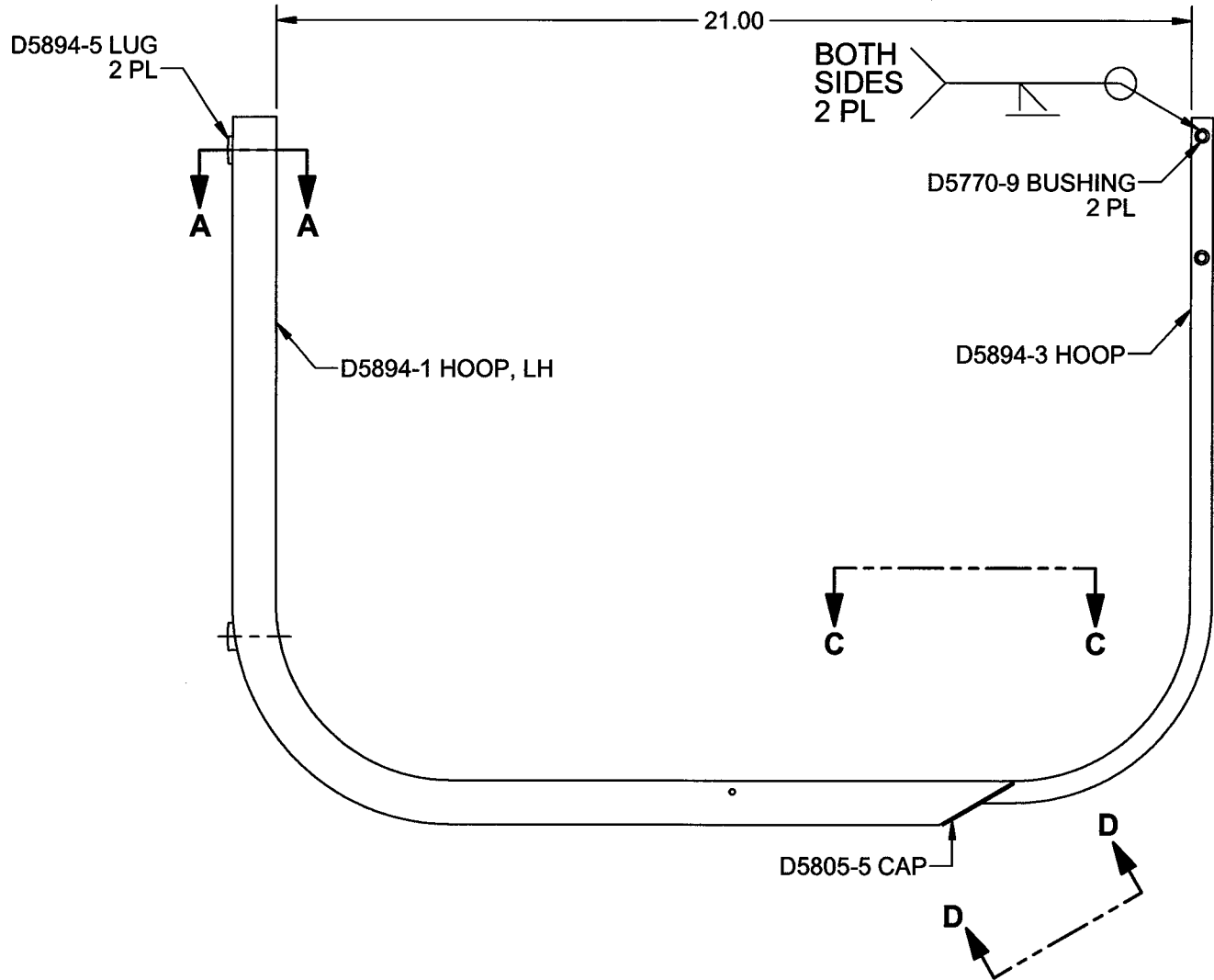
QTY -041	QTY -042	P/N	DESCRIPTION
X		D5894-041	AFT ATTACHMENT HOOP, LH
	X	D5894-042	AFT ATTACHMENT HOOP, RH
2	2	D5770-9	BUSHING
1	1	D5805-5	CAP
1		D5894-1	HOOP, LH
	1	D5894-2	HOOP, RH
1	1	D5894-3	HOOP
2	2	D5894-5	LUG

D

C

B

A



D5894-041 AFT ATTACHMENT HOOP, LH
(DERIVED FROM AERO DESIGN P/N 90621-01-02)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: -041/-042: 2.49 lbs
 - 8) WELD PER DART QSI 004. GRIND WELDS FLUSH IF REQUIRED
 - 9) GRIND END OF D5894-3 HOOP TO FIT SLOT OF D5894-1/-2 HOOP
 - 10) GRIND SLOT OF D5805-5 CAP TO FIT D5894-3 HOOP

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2021 JUN 08

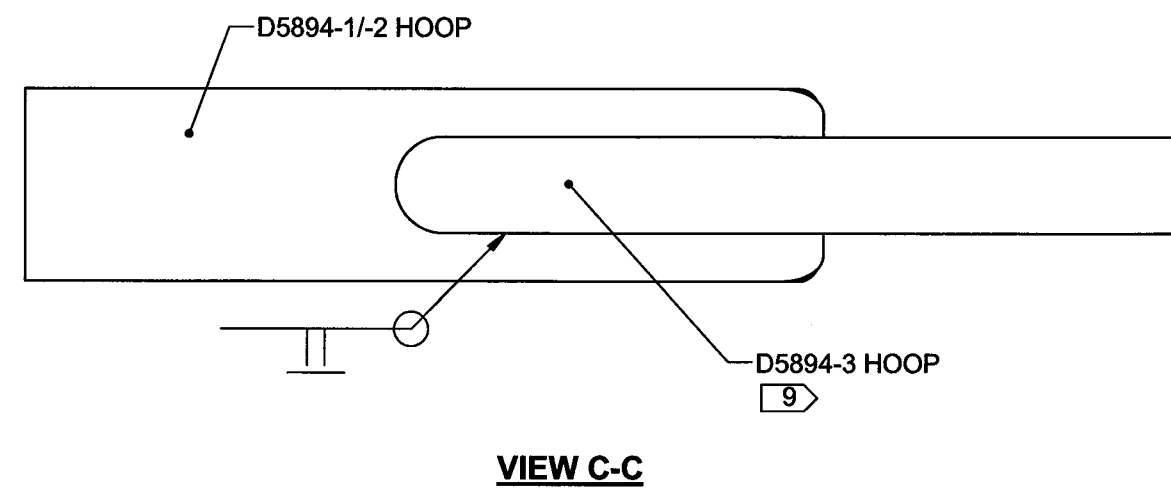
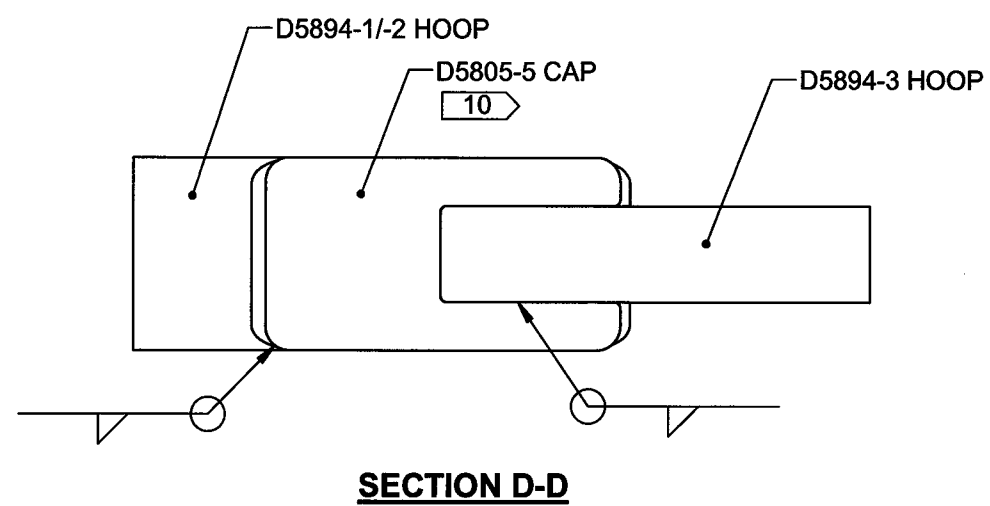
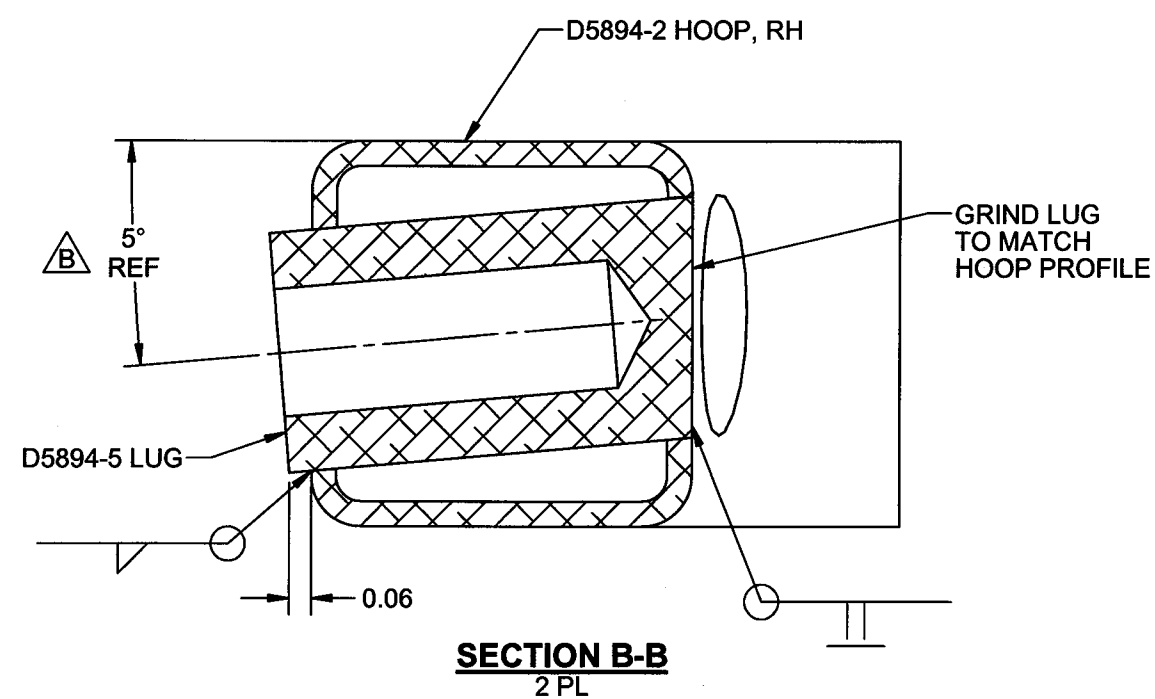
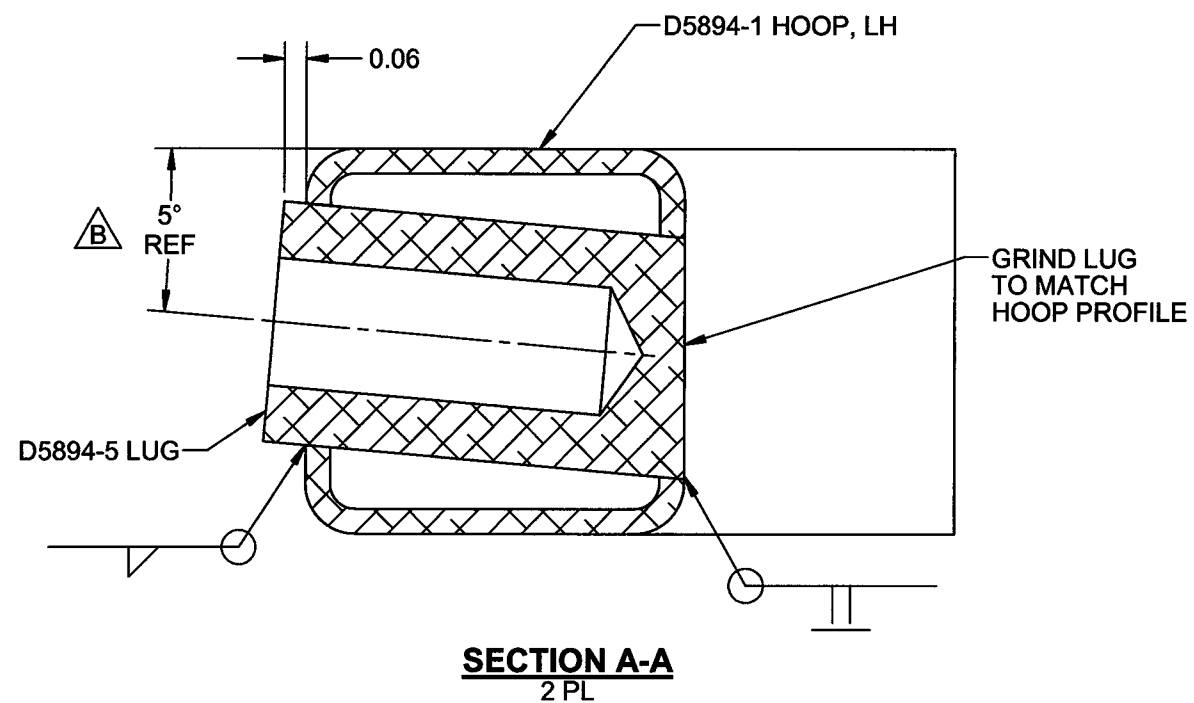
H3 ECR 21-133

47

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D5894-042 AFT ATTACHMENT HOOP, RH
(DERIVED FROM AERO DESIGN P/N 90621-01-01)

B	SHT 2: ADDED REF TO 5° DIM. SHT 3: 0.457 DIM WAS 0.500. SHT 3&4: UPDATED SPECS IN NOTE 1	JC	20.12.04
A	NEW ISSUE	ZF	20.04.09
REV.	DESCRIPTION	BY	DATE
DESIGN	WO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO.	REV. B
MFG. APPR.	DD	D5894	SHEET 1 OF 5
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT ATTACHMENT HOOP	NTS
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DESIGN	WO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO. D5894	REV. B
MFG. APPR.	DD	SHEET 2 OF 5	
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT ATTACHMENT HOOP	NTS
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8

7

6

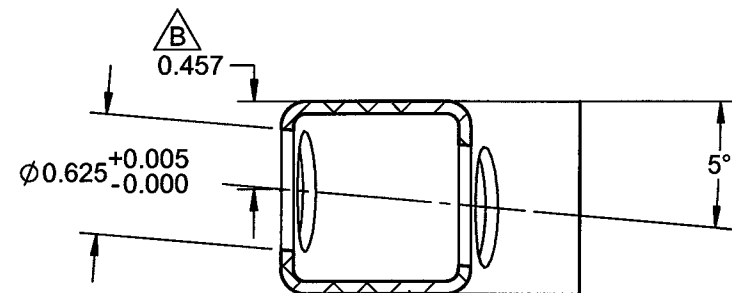
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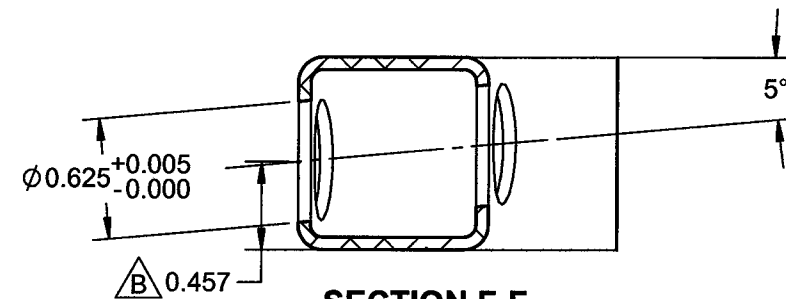
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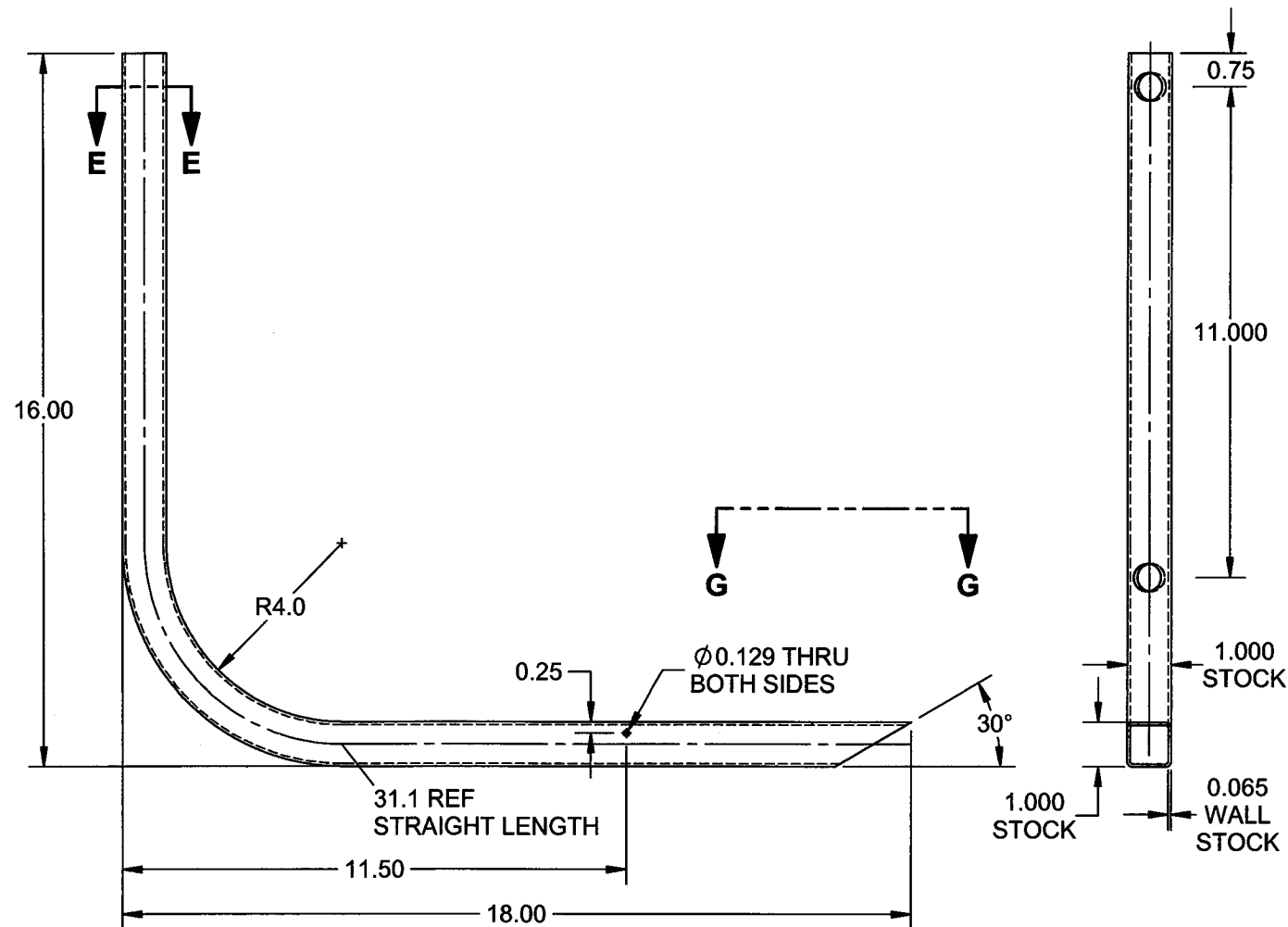
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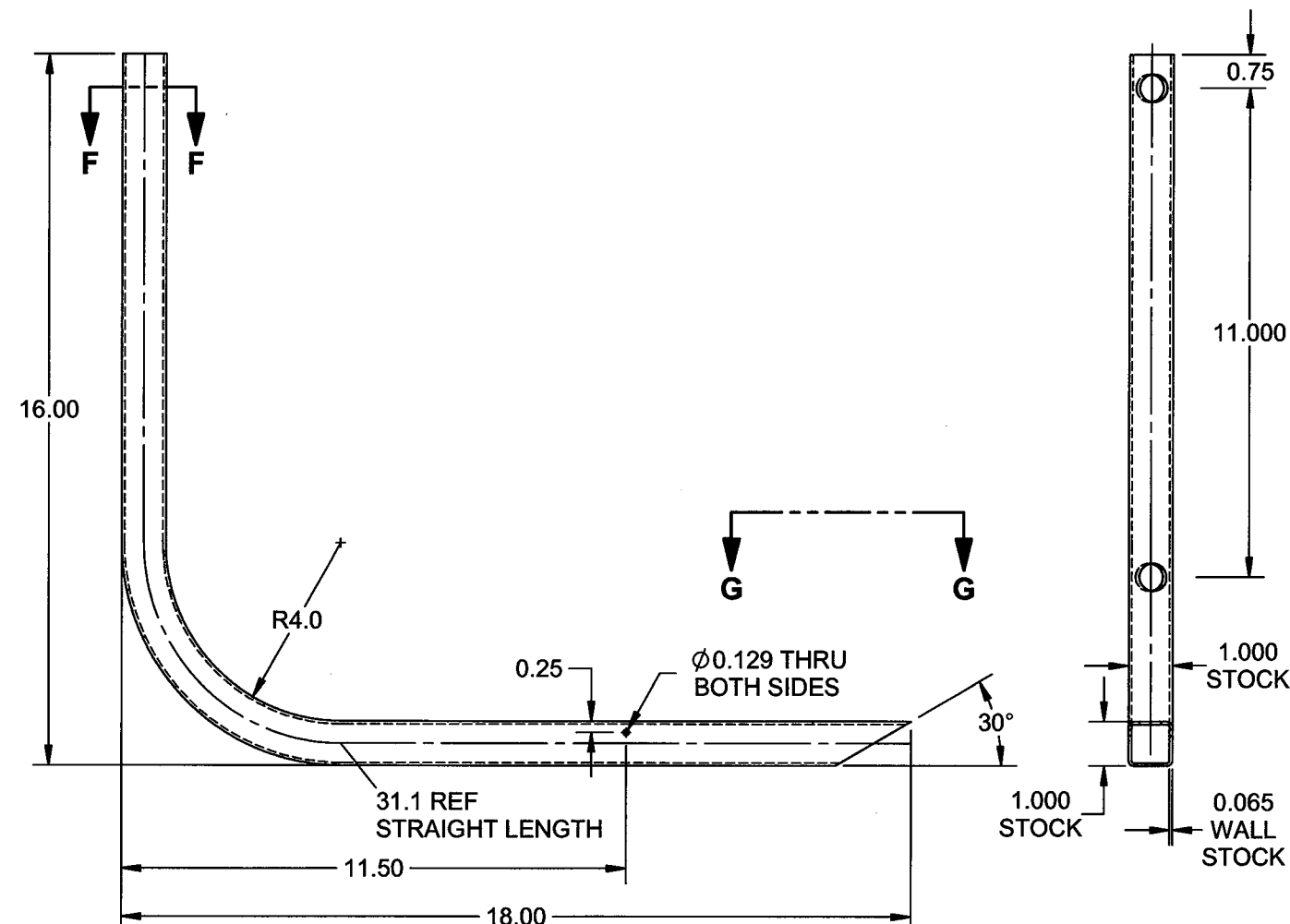
SECTION E-E
2 PL



SECTION F-F
2 PL



D5894-1 HOOP, LH

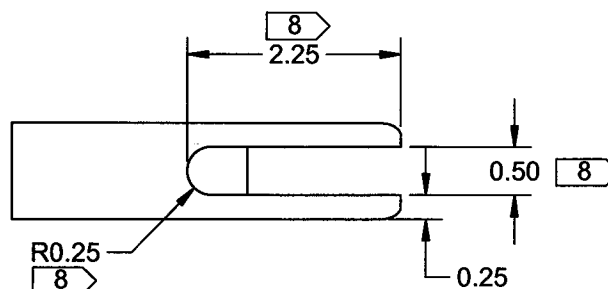


D5894-2 HOOP, RH

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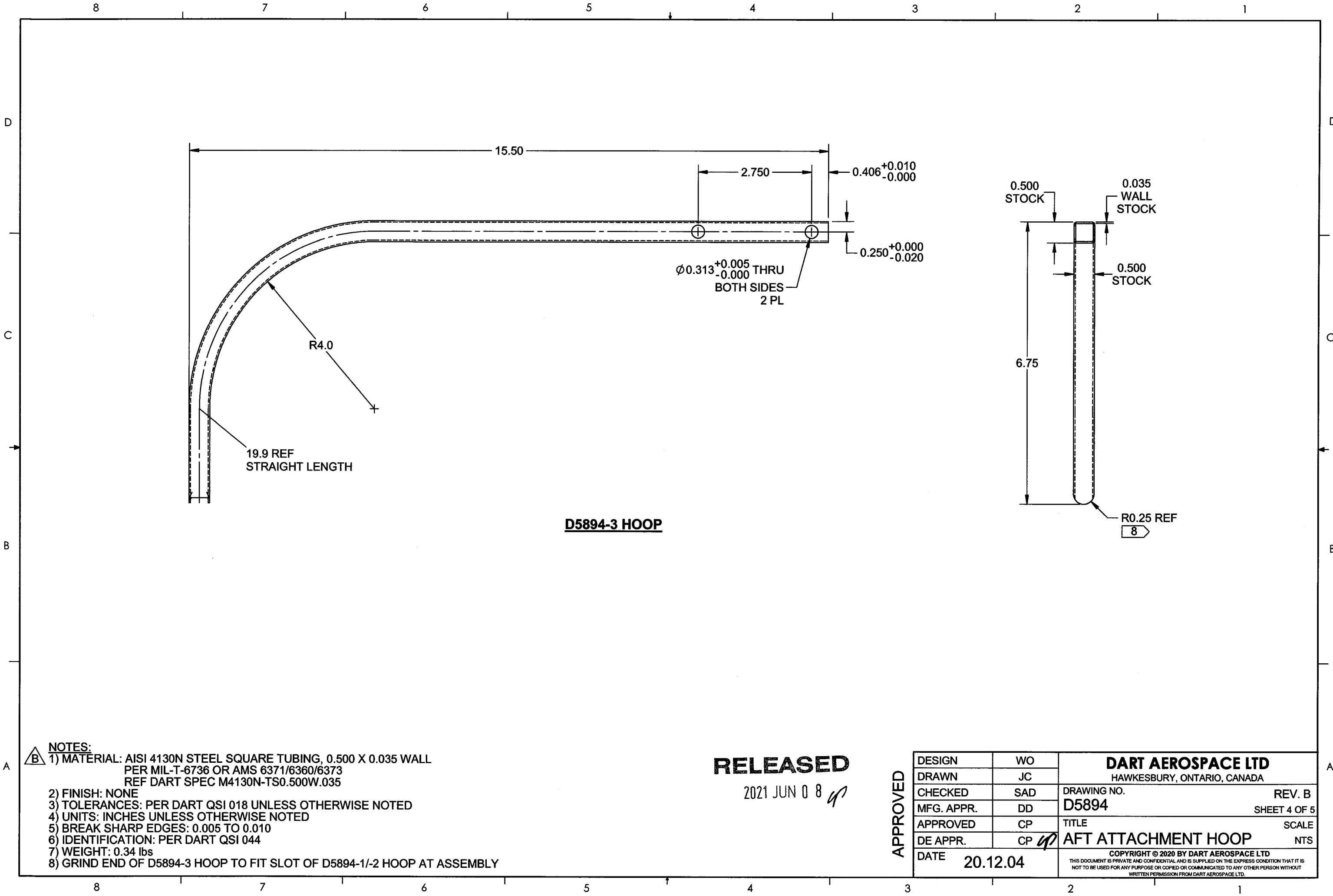
- NOTES:**
- 1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1.000 X 0.065 WALL PER MIL-T-6736 OR AMS 6371/6360/6373 REF DART SPEC M4130N-TS1.000W.065
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: PER DART QSI 044
 - 7) WEIGHT: -1/-2: 1.94 lbs
 - 8) GRIND SLOT TO FIT D5894-3 HOOP AT ASSEMBLY

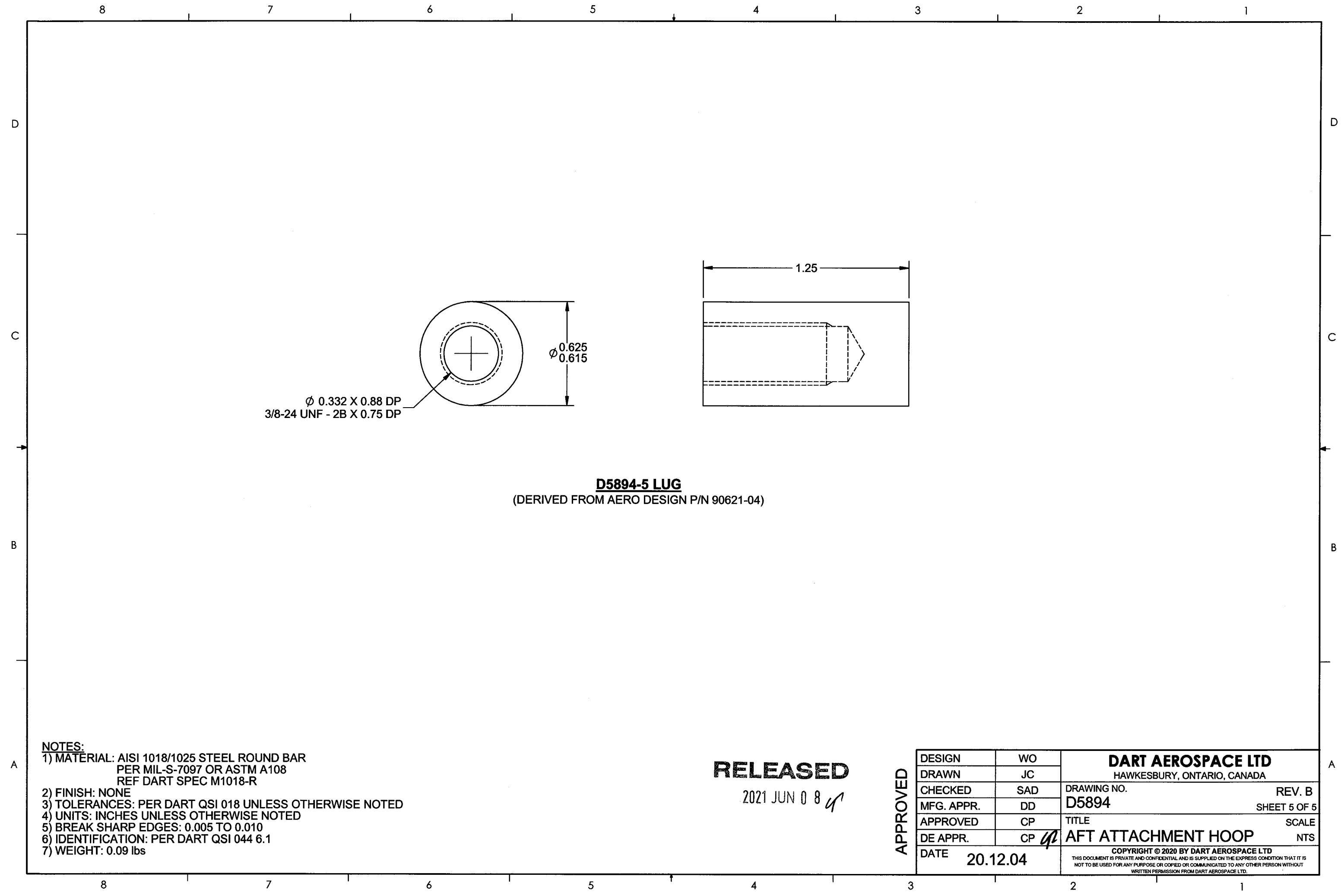


VIEW G-G

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DESIGN	WO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	JC	
CHECKED	SAD	
MFG. APPR.	DD	DRAWING NO. D5894
APPROVED	CP	REV. B
DE APPR.	CP	SHEET 3 OF 5
DATE	20.12.04	TITLE AFT ATTACHMENT HOOP
SCALE NTS		
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ϕ 0.332 X 0.88 DP
3/8-24 UNF - 2B X 0.75 DP

D5894-5 LUG
(DERIVED FROM AERO DESIGN P/N 90621-04)

- NOTES:
- 1) MATERIAL: AISI 1018/1025 STEEL ROUND BAR
PER MIL-S-7097 OR ASTM A108
REF DART SPEC M1018-R
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: PER DART QSI 044 6.1
 - 7) WEIGHT: 0.09 lbs

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2021 JUN 08

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DESIGN	WO	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JC		
CHECKED	SAD	DRAWING NO. D5894	REV. B
MFG. APPR.	DD	SHEET 5 OF 5	
APPROVED	CP	TITLE	SCALE
DE APPR.	CP	AFT ATTACHMENT HOOP	NTS
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